

Taizhou Xiwo is committed to becoming one of the top in jection molding companies in the industry



contents





About us

Company Profile

Part one



Company Profile



(Part one)

Taizhou Xiwo Plastic Products Co., Ltd. was established in July 2020. It is located in Taizhou City, the first of the top 100 county-level cities in Zhejiang Province. Our company has a total area of 6,000 square meters of workshops.

Our company has advanced hollow and injection molding equipment, as well as professionals from product development, production management to marketing. CAD/CAM and other advanced methods are widely used in product design and mold manufacturing, which can provide your products with novel appearance and Nice quality provides a solid guarantee.

At present, the main products are 150ML-20L large-diameter wide-mouth cans, wide-mouth barrels, 150ML-25L pails and stacking barrels and other series of container products and series of injection molding container products.

Since its establishment, the company has been adhering to the concept of integrity, professionalism, efficiency and innovation, insisting on quality first, customer first, and providing different types of injection molding products for many customers.

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Organization

(Part one)









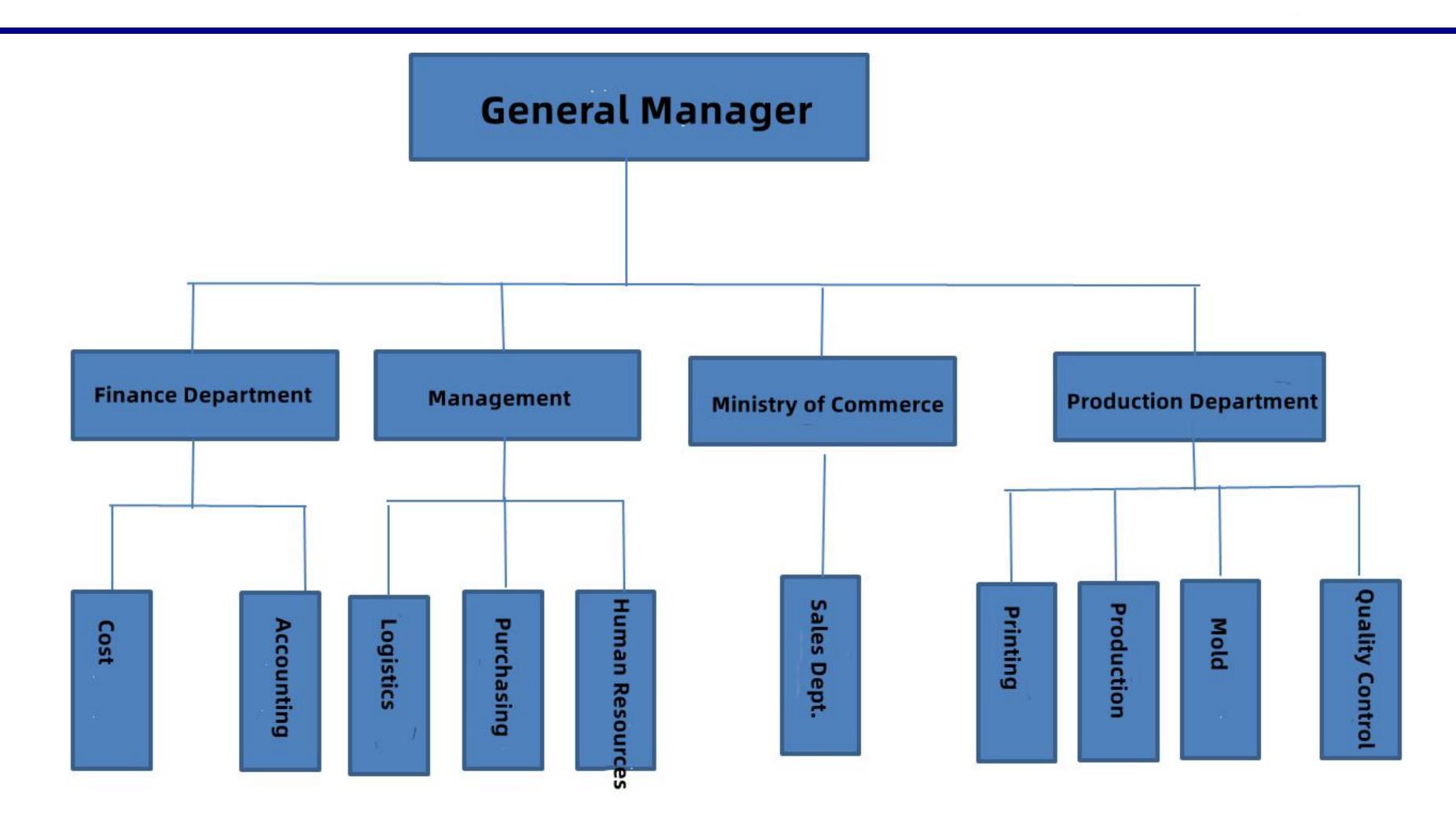




Organization



(Part one)





Mold Production



(Part one)

Mold design



Mold debugging

Process arrangement

Purchase formwork Mold processing

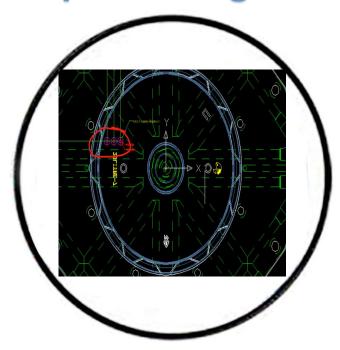
Mold assembly



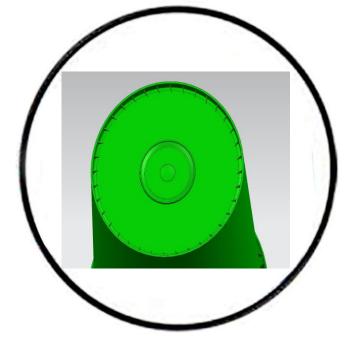
Sample molding-Produce (Part one)

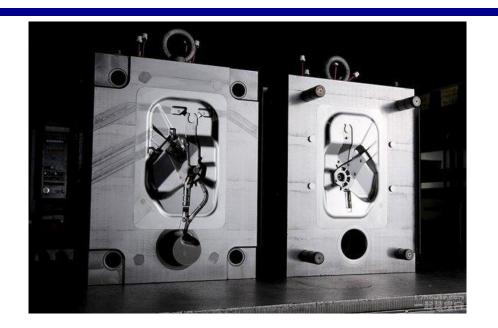


Graphic Design



Graphic finalization







3D proofing





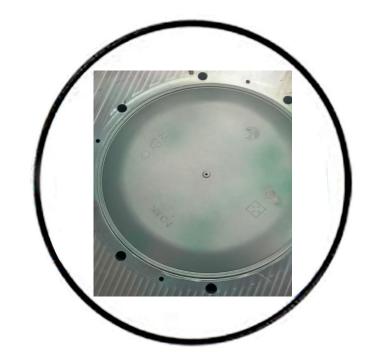
Casting and molding



Abrasive injection molding



Product





Injection Series——Plastic Can



(Part one)

Different Can



Can color can be customized, red, clear etc.



Cover options: inner plug and induction gasket cover



Customized printing





Injection—Plastic pail, bucket



(Part one)



















Blow molding series

(Part one)

Plastic bottle



Customized logo



Jerry can



Lid/cover is optional



Stacking barrel



breathing cover options



Printing Process





(Part one)

Design



Confirm





Make printing plate Printing Sample confirm



Silk screen printing

Artwork design





Confirm



Making printing plate film



Confirm printing sample





Packing



(Part one)

0.15L-2L plastic can

Put plastic bag



Arrange in a row



full, unsealed



sealed



cross seal



Put plastic bag



Arrange in a row



full, unsealed



sealed



cross seal





Packing



(Part one)

2L-5L plastic pail/bucket packing

Put plastic bag



Arrange in a row



Sealed



Carton Cross seal



Put plastic bag



Arrange in a row



Sealed



Carton Cross seal





Plastic Bucket/Pail Packing



(Part one)

6L-25L plastic bucket/pail

Bucket



Lid/cover



Bucket bottom seal



Lid/cover packing



Bag packing



Lid seal



Stack on pallet



Stack on pallet





Bottle/Jerry Can/Stacking bucket packing



(Part one)

Plastic bottle



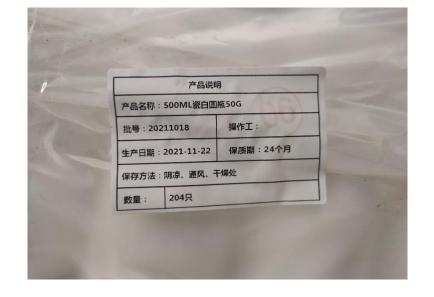
Plastic Jerry Can



Plastic Stacking bucket



Label



Label



Label



Put into a polybag



Put into polybag



Up and Bottom Cover packing





Technical Analysis

Part Two





(Part Two)



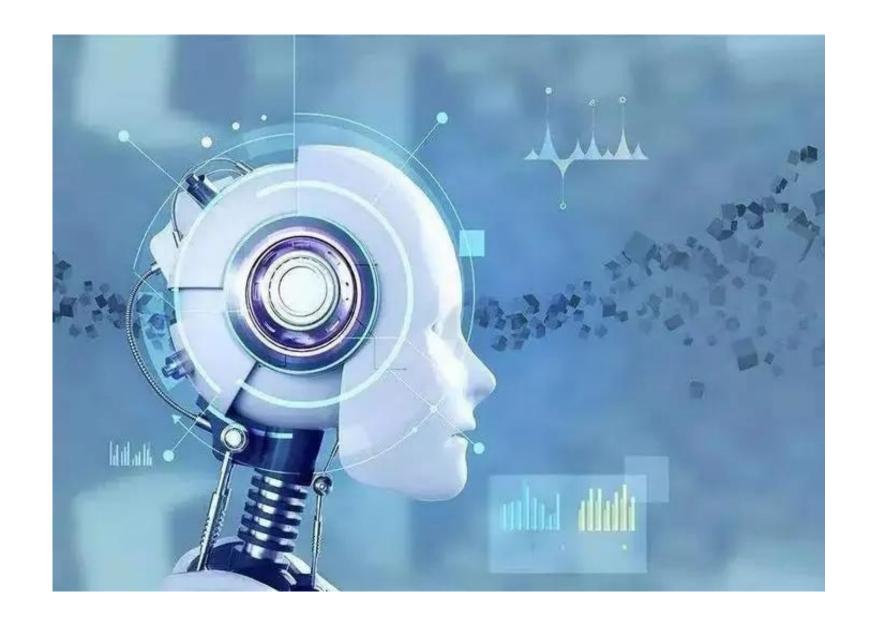
Graduate student 18%

Undergraduate 62%

Senior high school student 20%

Technical staff overview

There are 2 people in the project department, 4 people in the product development department, 3 people in the testing center, and 6 people in the engineering department. The average work experience of product developers is more than 4 years, and the average work experience of product testing personnel is more than 3 years.

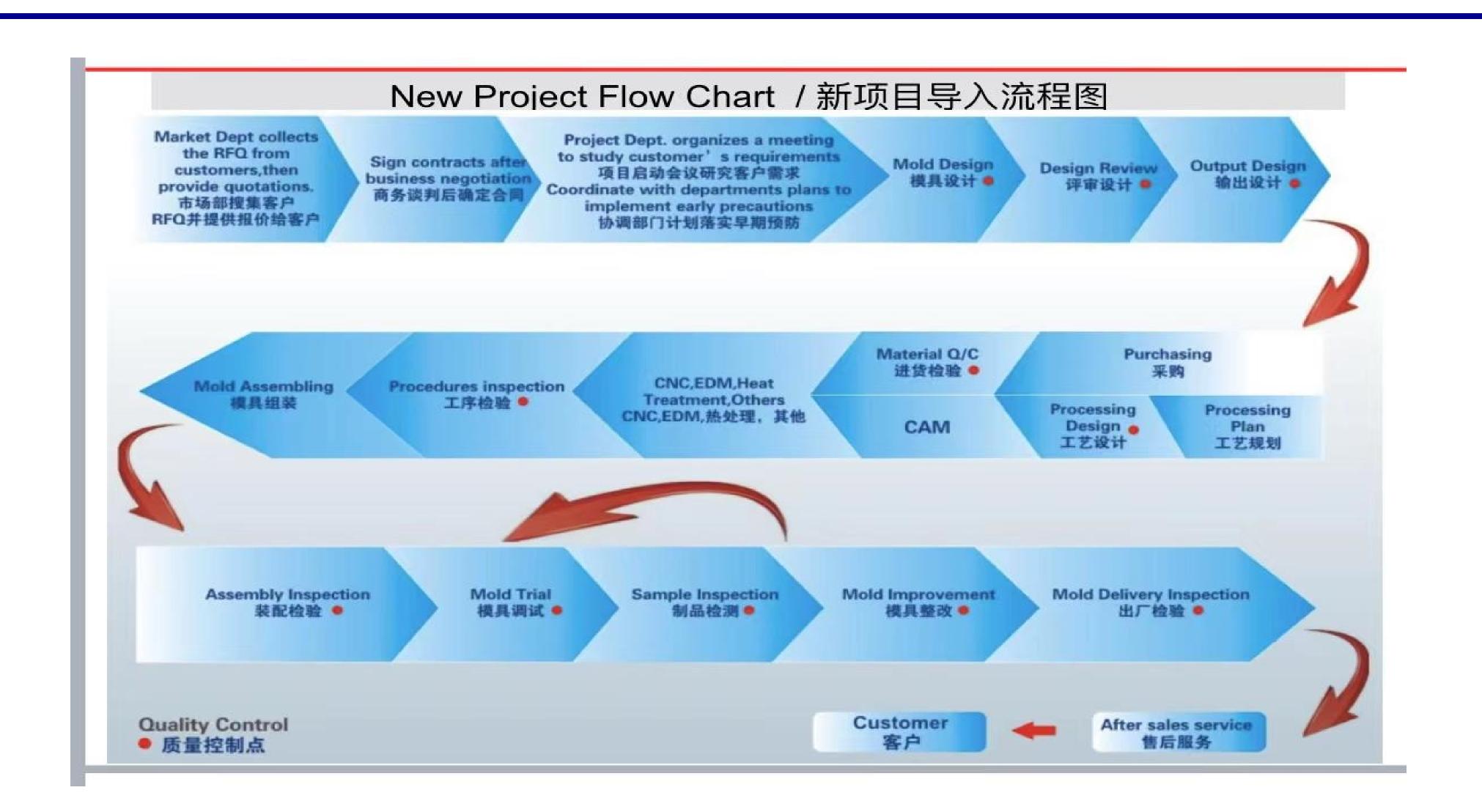






Mold Flow Chart

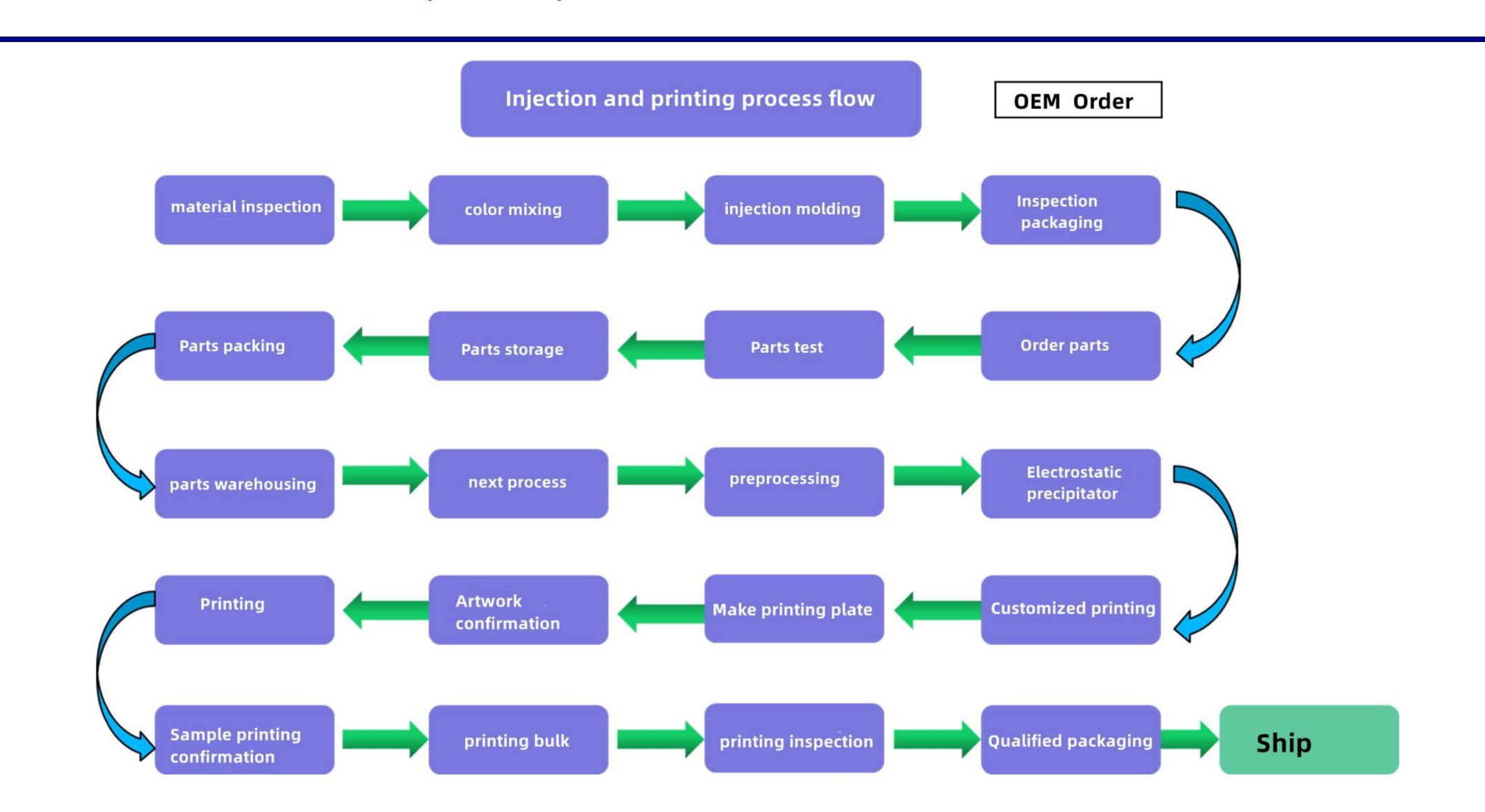
(Part Two)





Product Flow Chart

(Part Two)





Quality Assurance

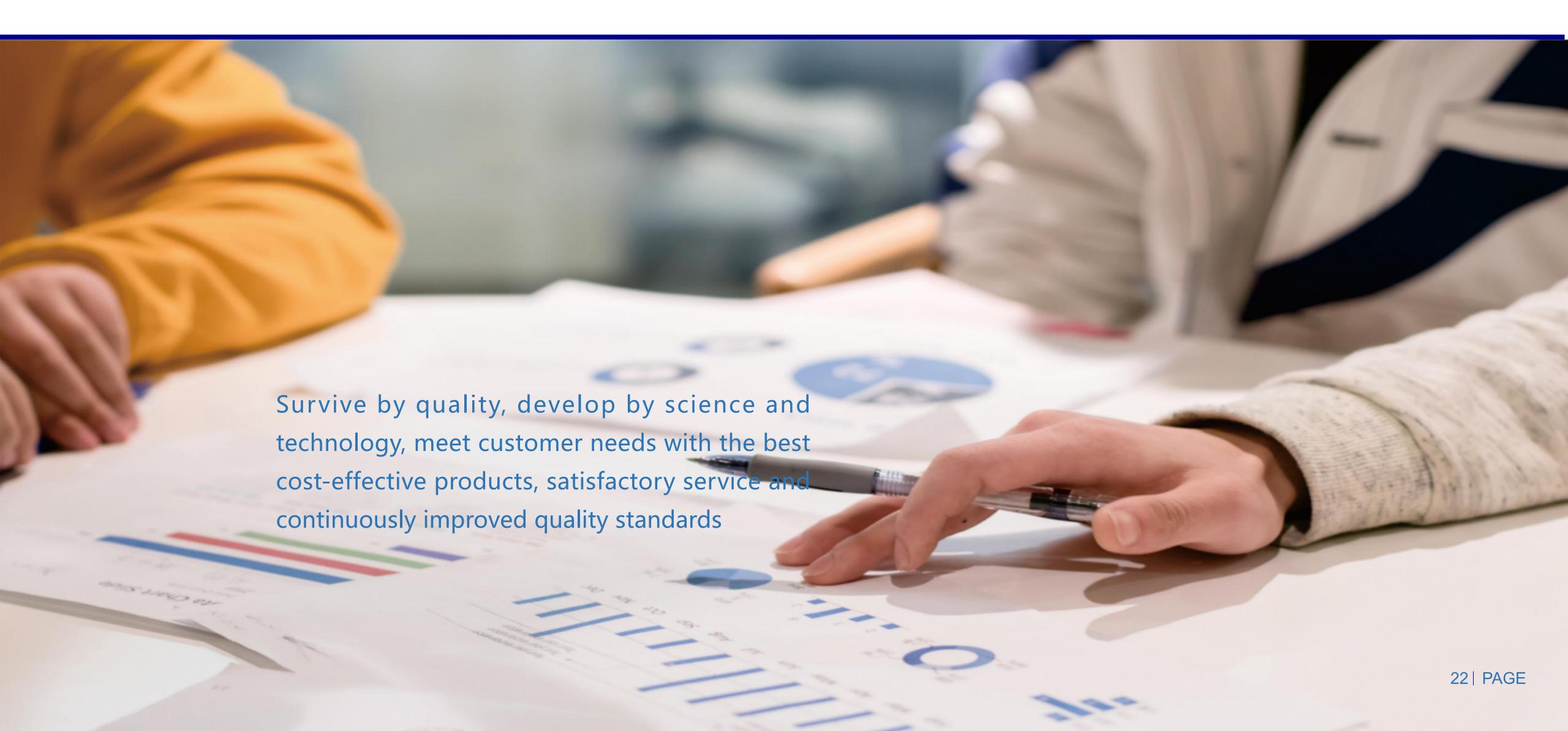
Part three Step-by-step improvement in quality





Quality policy

(Part three)





Quality Assurance Capability

(Part three)

01

Material Test

All incoming materials from key suppliers must be inspected in accordance with the "Incoming Material Inspection Operation Instructions", and they can be put into storage only if they pass the inspection.

Online Test

All production line operators conduct self-inspection according to the "Operation Instructions", and other errorproofing devices

02

03

Process inspection

According to the requirements of the "Operation Instructions", the QC of the quality department regularly conducts inspections on the site, and at the same time supervises the effectiveness of the self-inspection of employees

Outgoing inspection

Before the product is shipped, the quality department OQC will conduct a shipping inspection on the product, and issue a shipping inspection report after passing the inspection

04





Quality Assurance Capability

(Part three)

Quality Test





Production capacity

(Part four)

		吨位 (Tonage)	Th	柱距离 ie bar stance	最大射出 量 Shot Wieght(g)	最大上,	模具最小最 大行程 (mm)	开模行程 (Opening Stroke)	顶出行程 (Ejector Stroke)	定位 环¢ (Locating Ring)	射嘴 (SR)	射嘴 长度 (MM)	射嘴射出⊄	螺杆 ⊄ Screw	制造厂 家 (Manutac turer)	数量 (Qty)
		圣邦 180T	490	490	350	240/9	200-540	450	150	100	20	100	3	50	Ningbo	2
A		圣邦 230T	550	550	450	300/9	220-560	520	160	100	20	100	3	46	Ningbo	2
		力劲 250T	610	570	650	380/9	200-580	540	150	100	20	120	3	60	Ningbo	2
		圣邦 280T	615	615	800	380/ 99	240-620	590	180	100	20	120	3	65	Ningbo	2
		力劲 320T	710	660	1000	380/ 99	220-680	640	180	120	18	120	3	65	Ningbo	2
		圣邦 470 T	750	750	1600	480/ 99	300-730	700	200	120	18	120	4	75	Ningbo	2
		圣邦 650T	960	960	2600	700/9	450-1050	900	210	120	18	120	4	90	Ningbo	2
		力劲 650T	935	915	2600	700/99	350-920	900	270	120	18	120	4	90	Ningbo	2
	y	力劲 650T	935	915	2600	7 00/9 9	350-920	900	270	120	18	120	4	90	Ningbo	2

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Mold workshop

(Part four)

Mold workshop

CNC Milling Machine, CNC Lathe







CNC









Injection workshop

(Part four)

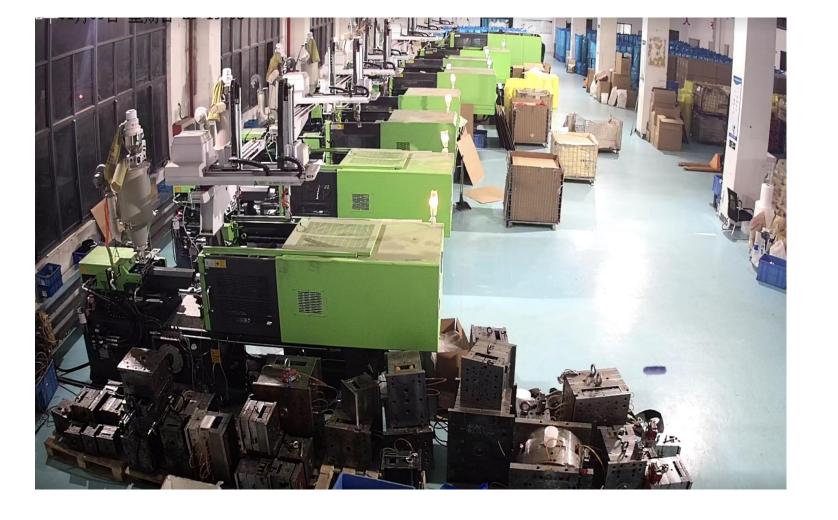
Injection workshop















TAIZHOU XIWO PLASTIC PRODUCTS CO., LTD. WELCOME VISIT US

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